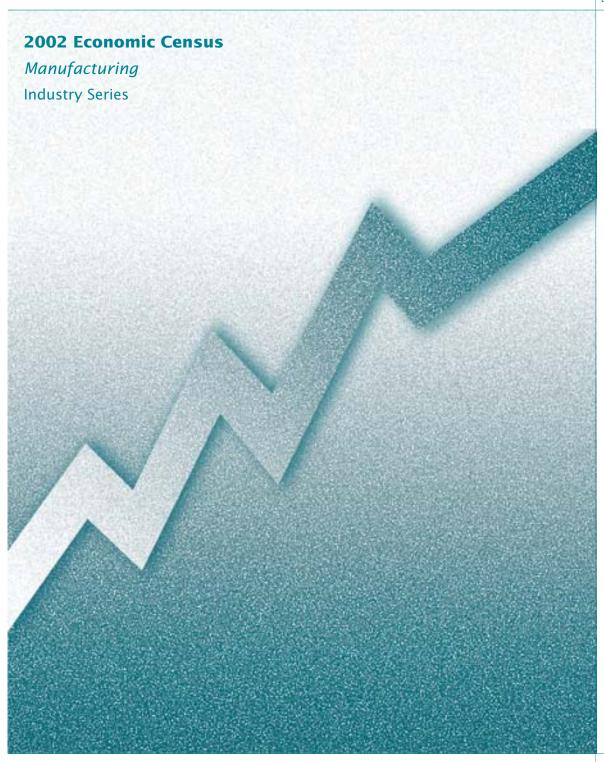
# Household Furniture (Except Wood and Metal) Manufacturing: 2002

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U.S. Department of Commerce Economics and Statistics Administration U.S. CENSUS BUREAU



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#### Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

		All	All em	ployees	Pro	oduction worl	kers		Total		Total capital expendi- tures (\$1,000)
Industry and year <sup>1</sup>	Com- panies <sup>2</sup>	estab- lish- ments <sup>3</sup>	Number <sup>4</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)		
337125, Household furniture (except											
wood and metal) manufacturing2002	179	181		115 383	3 076	5 639	66 306	278 421	288 954		17 405
2001 2000	N	N N	4 488 4 923	117 287 125 630	3 391 3 797	7 022 7 578	67 426 71 833	275 801 300 818	291 278 341 127	582 032 648 254	11 752 13 650
1999	N	N	5 123	127 594	4 077	7 833		316 220		654 319	27 189
1998	N	N	4 058	93 465	3 174	6 362	64 663	197 358			8 206
1997	211	215	4 619	110 506	3 654	7 323	78 157	271 862	279 543	547 227	13 152

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establishments <sup>2</sup>		All employees		Production workers						
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number <sup>3</sup>	Payroll (\$1,000)		Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
337125, Household furniture (except wood and metal) manufacturing												
United StatesCalifornia Florida Pennsylvania	2 2	181 36 25 9	42 12 3 3	4 010 719 316 412	115 383 24 429 7 098 11 543	3 076 511 273 322	5 639 952 444 630	66 306 11 886 4 874 6 709	278 421 45 865 17 022 43 888	288 954 46 964 21 332 48 635	567 714 92 168 38 341 94 994	r17 405 r8 584 r321 r1 076

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

#### Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
337125, Household furniture (except wood and metal) manufacturing	
Companies <sup>1</sup> number.	179
All establishments <sup>2</sup> . number.  Establishments with 1 to 19 employees number.  Establishments with 20 to 99 employees number.  Establishments with 100 employees or more number.	181 139 31 11
All employees³         number           Total compensation         \$1,000           Annual payroll         \$1,000           Total fringe benefits         \$1,000	4 010 139 661 115 383 24 278
Production workers, average for year	3 076 3 032 3 112 3 092 3 049
Production worker hours	5 639 66 306
Total cost of materials         \$1,000           Materials, parts, containers, packaging, etc., used         \$1,000           Resales         \$1,000           Purchased fuels         \$1,000           Purchased electricity         \$1,000           Contract work         \$1,000	288 954 255 322 20 216 2 803 5 481 5 132
Quantity of electricity purchased for heat and power	85 307 D
Total value of shipments         \$1,000           Primary products value of shipments         \$1,000           Secondary products value of shipments         \$1,000           Total miscellaneous receipts         \$1,000           Value of resales         \$1,000           Contract receipts         \$1,000           Other miscellaneous receipts         \$1,000	567 714 469 035 68 486 30 193 D D D
Primary products specialization ratio percent. Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industry \$1,000.	87 561 762 469 035 92 727
Coverage ratiopercent .	83
Value added\$1,000	278 421
Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000 Work-in-process inventories \$1,000 Materials and supplies inventories \$1,000	86 362 38 771 10 803 36 788
Total inventories, end of year         \$1,000           Finished goods inventories         \$1,000           Work-in-process inventories         \$1,000           Materials and supplies inventories         \$1,000	85 934 33 915 15 320 36 699
Gross value of depreciable assets (acquisition costs) at beginning of year         \$1,000           Total capital expenditures (new and used)         \$1,000           Buildings and other structures (new and used)         \$1,000           Machinery and equipment (new and used)         \$1,000           Automobiles, trucks, etc., for highway use.         \$1,000           Computers and peripheral data processing equipment         \$1,000           All other expenditures for machinery and equipment         \$1,000           Total retirements         \$1,000           Gross value of depreciable assets at end of year         \$1,000	'145 636 '17 405 '2 991 '14 414 '667 '2 499 '11 248 '11 271 '151 770
Depreciation charges during year\$1,000.	<sup>r</sup> 9 504
Total rental payments \$1,000. Buildings and other structures \$1,000. Machinery and equipment \$1,000.	11 920 8 126 3 794
Total other expenses <sup>4</sup> \$1,000.  Response coverage ratio <sup>5</sup> percent.  Repair and maintenance services of buildings and/or machinery <sup>4</sup> \$1,000.  Communications services <sup>4</sup> \$1,000.  Legal services <sup>4</sup> \$1,000.  Accounting, auditing, and bookkeeping services <sup>4</sup> \$1,000.  Advertising and promotional services <sup>4</sup> \$1,000.  Expensed computer hardware and supplies and purchased computer services <sup>4</sup> \$1,000.  Refuse removal (including hazardous waste) services <sup>4</sup> \$1,000.  Management consulting and administrative services <sup>4</sup> \$1,000.  Taxes and license fees <sup>4</sup> \$1,000.  All other expenses <sup>4</sup> \$1,000.	37 939 57 3 923 549 914 288 4 392 856 573 490 888 25 065

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class			All emp	oloyees	Pr	oduction worke	rs		Total	Total	Total capital
		All estab- lish- ments <sup>2</sup>	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
337125, Household furniture (except wood and metal) manufacturing											
All establishments	3	181	4 010	115 383	3 076	5 639	66 306	278 421	288 954	567 714	r17 405
1 to 4 employees	9 4 5 3 1 3 - -	104 17 18 23 8 9 2 - -	206 119 249 769 534 g f - -	6 245 3 777 6 613 22 653 15 543 D D	150 83 182 565 395 D D - -	236 159 350 1 005 692 D D	2 704 1 917 3 296 11 711 8 447 D D - -	11 290 10 518 12 388 41 108 18 571 D D - -	13 766 7 614 20 461 52 002 42 666 D D - -	25 021 18 464 33 984 92 438 63 952 D D	'371 '225 '458 '8 893 '2 015 D D
Administrative records <sup>4</sup>	9	95	222	6 590	165	263	2 888	10 852	15 048	25 888	r406

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–11 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

size classes shown.

#### Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All	All em	ployees	Pr	oduction work	ers		Total	Total	Total capital
		estab- lish- ments <sup>1</sup>	Number <sup>2</sup>	Payroll (\$1,000)	Number <sup>2</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
337125	Household furniture (except wood and metal) manufacturing	181	4 010	115 383	3 076	5 639	66 306	278 421	288 954	567 714	<sup>1</sup> 17 405
3371250	Nonupholstered household furniture (except wood and metal)	181	4 010	115 383	3 076	5 639	66 306	278 421	288 954	567 714	r17 405

<sup>&</sup>lt;sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

		Number of		Product	shipments
Product code	Product	companies with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)
337125	Household furniture (except wood and metal) manufacturing	N N	××	X	561 762 602 309
3371250	Nonupholstered household furniture (except wood and metal)	N N	X	X	561 762 602 309
33712501	Plastics cabinets, including audio and television cabinets, excluding cabinets used as housings	N N	×	X	99 155 265 693
3371250111	Plastics cabinets, including audio and television cabinets, excluding cabinets used as housings	22	×	X	99 155 265 693
33712504	Nonupholstered household furniture made of rattan, reed, wicker, and willow	N N	×	X	148 156 N
3371250411	Nonupholstered household seating made of rattan, reed, wicker, and willow	6 N	×	X	46 181
3371250416	Rattan, reed, wicker, and willow laundry hampers	11 N	X X	X X X	35 758 N
3371250421	Other nonupholstered household furniture made of rattan, reed, wicker, and willow	8 N	×	X	66 217 N
33712505	Other nonupholstered household furniture (except wood and metal)	N	х	X	209 924
3371250512	Plastics infants' car seats	N 6 N	X X X	X D N	N D N
3371250518	Other plastics household furniture, including other plastics seating, excluding cabinets used as housings	16 N	X X	X	87 245
3371250521	Other nonupholstered household furniture (except wood and metal)	13	х	X	D.
3371250Y	Nonupholstered household furniture (except wood and metal), nsk, total	N N	X X	X X	N 104 527
3371250YWW	Nonupholstered household furniture (except wood and metal), nsk, for nonadministrative-record establishments	N N	x x	X X	76 439 80 154
3371250YWY	Nonupholstered household furniture (except wood and	N	â	x	49 640
	metal), nsk, for administrative-record establishments	N N	X X	X X	24 373 26 799

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

## Table 6b. Product Class Shipments for Selected States: 2002 and 1997 [Not applicable for this report.]

### Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
337125	Household furniture (except wood and metal) manufacturing		
00900001	Total materials	X	255 322
33721500	1997   Wood furniture frames	X	243 256 14 561
31321007	Woven cotton upholstery fabrics (excluding ticking)	X X X	8 456 3 602 N
31321011	Other woven upholstery fabrics (rayon, nylon, polyester, etc.), excluding ticking	X	5 821
31499901	Paddings, battings, and fillings (excluding rubber and plastics foam)	×	N 4 465 N
33251001	Furniture and builders' hardware (including cabinet hardware, casters, glides, handles, hinges, locks, etc.)	X	2 475 4 929
32615000	Formed and slab stock for pillows, cushions, seating, etc. (urethane)	X	D N
32551002	Paints, varnishes, stains, lacquers, shellacs, japans, enamels, and allied product	x x	3 087
32521105	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc	X X	85 268 112 443
32613001	Plastics laminated sheets	X	D
32619909	Plastics furniture parts and components	X	N D
32721101	1997   2002   1997   1	X X X	N 1 326 795
32221001	Paperboard containers, boxes, and corrugated paperboard	×	6 196
00970099	All other materials and components, parts, containers, and supplies	X	9 887 65 199
00971000	Materials, ingredients, containers, and supplies, nsk	X X X	57 538 56 878 49 208

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.